





The cost effective starter for small AC induction motors The choice for small to medium industrial applications



The PFE is an innovative development from Fairford Electronics, who have 30 years of experience producing innovative designs in the soft start market.





With ratings from 2.2kW to 22kW, the PFE is ideally placed to support any AC induction motors in use today. This makes the PFE the natural choice for distributors and customers alike.

Benefiting from Fairford's excellence in engineering, the PFE combines the quality and reliability you have come to expect. This is one product that ticks all the boxes.

## Features and Benefits

Internally Bypassed Reduces cost because the Soft Starter is out of circuit once it has done its job. This reduces cabinet size and the heat produced which again reduces cost.

**Over Current Protected** Protects the Soft Starter against use above its duty rating.

**45mm Wide (Size 1)** Same width as typical existing control gear for easy connectability and enables a more compact cabinet to be used.

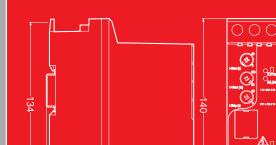
DIN Rail Mounted For easy installation – it just clips on.

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## **PFE** – Technical data

For application specific sizing go to **www.fairford.com** and click product selector

Operational Voltage (Ue)	230-460 VAC rms 3-Phase (-15% +10%)	
Rated Frequency	50 - 60Hz +/- 2Hz	
Index Rating	Standard AC53b: 3-5: 355 Class 10 AC53b: 3-23: 697	
Control Supply	24V DC approx 4VA supplied externally to terminals 0 - 24.	
Enable and Start/ Soft Stop	24V DC galvanically isolated terminals -A2, EN, +A1	
Indication	Multi function LEDs on front panel	
Start Time	1 to 30 seconds.	
Stop Time	0 to 30 seconds	
Start Duty	3 x FLC for 5 seconds at standard rating	
Starts / Hour	10 starts per hour or 5 starts + 5 soft stops per hour.	
Optimum Starts / Hour	Up to 60 Starts/Hr with Optional Fan	
Internally bypassed		
Power Terminals	Input 1/L1, 3/L2 & 5/L3 output 2/T1, 4/T2 6/T3. IP20 Rated wire clamping terminals (unit is IP20)	
Ambient Temperature	0°C to 40°C. Above 40°C de-rate linearly by 2% of unit FLC per °C to a derate of 40% at 60°C	
Transport and Storage	-25°C to +60°C	
Altitude	1000m. Above 1000m de-rate linearly by 1% of unit FLC per 100m to a max altitude of 2000m.	
Humidity	Max. 85% non-condensing, not exceeding 50% at 40°C	
Protection/IP Rating	IP20, NEMA 1	
Design Standards	IEC 60947-4-2; EN60947-4-2 "AC Semiconductor Motor Controllers and Starters", UL, C-Tick & CE	

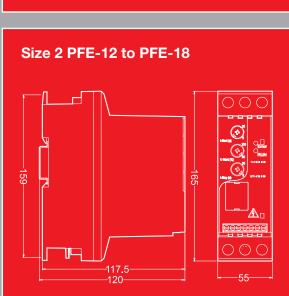


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Size 1 PFE-02 to PFE-10

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Please note: All dimensions in mm





Model	Current (I) Amps	Motor kW (400V)	Motor HP (460V)
PFE-02	5	2.2	3
PFE-04	7	3	5
PFE-06	9	4	6
PFE-08	12	5.5	7.5
PFE-10	16	7.5	10
PFE-12	22	11	15
PFE-14	30	15	20
PFE-16	36	18.5	25
PFE-18	40	22	30



The PFE range has been successfully used in many applications. A good example of its versatility is in the following case study of an unloading winch and davit in a large commercial port.

The winch is used for unloading 500Kg fish/scallop boxes from vessel to shore and a smoother start/stop was required to alleviate 'jarring' which was becoming a problem. A PFE-08 5.5Kw soft start with fan was chosen to increase the number of start/ stops per hour as the trawler can be 5/8 meters below dock level and jogging is used to position the lifting gear under the skippers instructions. Due to the success of the installation another four systems have been installed. Dockside Davit designed and built by Spencer Carter Ltd, Falmouth, Cornwall www.spencercarter.com



For more information on how the PFE from Fairford Electronics can reduce your running costs and lower maintenance bills contact your local distributor.

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